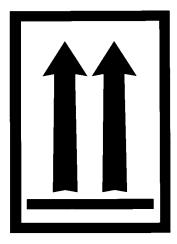
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identification. (See §§173.471, 173.472, and 173.473 of this subchapter).

[Amdt 172-143, 60 FR 50304, Sept. 28, 1995, as amended by 172-143, 61 FR 20749, May 8, 1996]

§ 172.312 Liquid hazardous materials in non-bulk packagings.

- (a) Except as provided in this section, each non-bulk combination package having inner packagings containing liquid hazardous materials must be:
- (1) Packed with closures upward, and (2) Legibly marked, with package orientation markings that conform pictorially to the illustration shown in this paragraph, on two opposite vertical sides of the package with the arrows pointing in the correct upright direction. Depicting a rectangular border around the arrows is optional.



Package orientation

- (b) Arrows for purposes other than indicating proper package orientation may not be displayed on a package containing a liquid hazardous material.
- (c) The requirements of paragraph (a) of this section do not apply to—
- (1) A non-bulk package with inner packagings which are cylinders.
- (2) Except when offered or intended for transportation by aircraft, packages containing flammable liquids in inner packagings of one liter or less prepared in accordance with §173.150 (b) or (c) of this subchapter.
- (3) When offered or intended for transportation by aircraft, packages containing flammable liquids in inner

packagings of 120 ml (4 fluid oz.) or less prepared in accordance with §173.150 (b) or (c) of this subchapter when packed with sufficient absorption material between the inner and outer packagings to completely absorb the liquid contents.

- (4) Liquids contained in manufactured articles (e.g., alcohol or mercury in thermometers) which are leak-tight in all orientations.
- (5) A non-bulk package with hermetically-sealed inner packagings.

[Amdt. 172-123, 55 FR 52591, Dec. 21, 1990, as amended at 56 FR 66254, Dec. 20, 1991; 57 FR 45458, Oct. 1, 1992; 64 FR 51918, Sept. 27, 1999]

§ 172.313 Poisonous hazardous materials.

In addition to any other markings required by this subpart:

- (a) A material poisonous by inhalation (see §171.8 of this subchapter) shall be marked "Inhalation Hazard" in association with the required labels or placards, as appropriate, and shipping name when required. The marking must be on two opposing sides of a bulk packaging. (See §172.302(b) of this subpart for size of markings on bulk packages.) When the words "Inhalation Hazard" appear on the label, as prescribed in §\$172.416 and 172.429, or placard, as prescribed in §\$172.540 and 172.555, the "Inhalation Hazard" marking is not required on the package.
- (b) Each non-bulk plastic outer packaging used as a single or composite packaging for materials meeting the definition of Division 6.1 (in §173.132 of this subchapter) shall be permanently marked, by embossment or other durable means, with the word "POISON" in letters at least 6.3 mm (0.25 inch) in height. Additional text or symbols related to hazard warning may be included in the marking. The marking shall be located within 150 mm (6 inches) of the closure of the packaging.
- (c) A transport vehicle or freight container containing a material poisonous by inhalation in non-bulk packages shall be marked, on each side and each end as specified in §172.332 or §172.336, with the identification number specified for the hazardous material in the §172.101 table, subject to the following provisions and limitations: